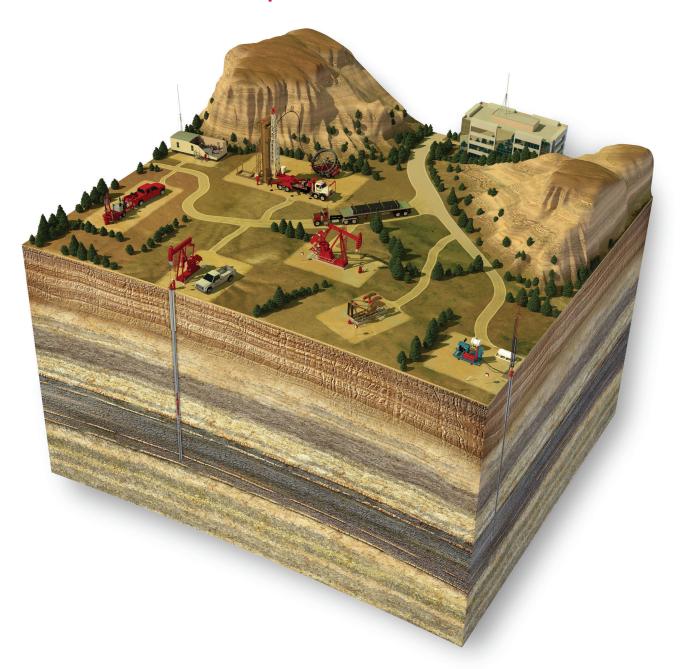


# Pumping Unit Parts and Services

Comprehensive products, unmatched scope, and global service, maintenance, repair, and expertise for your surface pumping unit systems.



# **Weatherford Offers Comprehensive Artificial-Lift Solutions**



## The Weatherford Portfolio Offers Depth, Breadth, and Experience

Weatherford, the only oilfield services company to offer extensive solutions for all forms of artificial lift, brings global expertise and an unparalleled depth of products to suit any production need. We are the only original equipment manufacturer to offer fully integrated production optimization solutions, including manufacturing, service, repair, and refurbishment.

With a complete well-optimization package, from pumps to wellsite automation to data analysis, we create customized solutions with the most advanced technology available. Our tools are the culmination of expert engineering and design, superior materials, and the Weatherford promise of reliability.



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# **Experience and Innovation**

Since 1957, Weatherford, the oldest and largest pumping unit service company in the industry, has repaired, serviced, moved, set, and erected hundreds of thousands of pumping units around the globe. Weatherford is the only company with expertise to service all forms of reciprocating rod lift to ensure that our clients get the most effective production solution for their specific needs. Because of our global footprint, we can position equipment and technicians to service your requirements wherever you are.

### **Unmatched Scope**

- · Only company with expertise in all forms of artificial lift
- · Global footprint from which to stage equipment

### **Industry-Leading Service and Repairs**

- Comprehensive servicing of all industry brands manufactured in the last century
- Experienced technicians that provide service wherever your well is located



### **Industry Firsts**

- Specialization of infield moving and installation of pumping units
- · Complete repair of all sizes and brands of pumping units
- Manufacture and installation of a self-lubricating, maintenance-free polytetrafluoroethylene (PTFE) pumping unit structural bearings
- Manufacture of steel-reinforced portable concrete pumping unit bases
- Manufacture and installation of OEM and OEME exchange structural bearings
- Manufacture of a complete line of replacement,
   API-licensed pumping unit gears, pinions, and shafts
- Complete crater repair service from disassembly to installation
- In-shop and in-field gear reducer repair service
- · Specially trained crews for infield pumping unit repairs
- · Full line of gas and electric prime movers

- Operation of a fleet of custom-designed field service cranes equipped with specialized tooling
- Rigorous, documented inspection and maintenance programs
- Cold-process structural member straightening and repair
- Customer-dedicated account representatives
- · Redesign and retrofitting services
- · Gear reducer assembly and repair
- · Hotshot service to facilitate repairs
- On-site crank boring and sleeve installation
- · Warrantied products and services



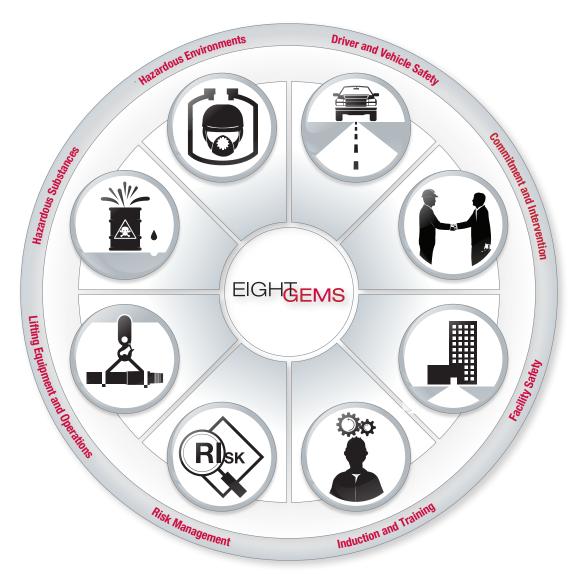
# **Quality, Health, Safety, Security, Environment (QHSSE)**

Weatherford QHSSE has developed specialized standards to meet the unique considerations of pumping unit services. Our experience over almost 60 years has guided the development of job safety. Task Risk Analyses exist for every aspect of pumping unit repair and maintenance to ensure that the job will be done correctly and safely, every time. In our work processes, site-specific hazards are identified, mitigated, or reduced and then documented within a Job Hazard Analysis. The organization-wide commitment to "Safety Always" drives our impressive incident reduction rates across the world.

Every job begins with a tailgate safety meeting wherein all hazards and locational challenges are reviewed, and a written action plan is developed. Other safeguards include:

- Drug/alcohol testing
- Technical work instructions (TWI) for tasks specific to pumping units
- · Use of specialized service equipment
- · Weekly and monthly safety meetings

- Product and service line bulletins and alerts distributed to all relevant personnel
- Competency training in structured levels for all pumping unit service employees
- Weatherford performance tracking system (WPTS)





### Resources

Weatherford is the world's largest manufacturer of new pumping units and the largest pumping unit service company in the world. Our repair division has access to a wide array of resources for making units of the highest quality available. From experienced design, repair, and application engineering and manufacturing, to our service, setting, and repair equipment, we are uniquely equipped to handle repairs and replacement of damaged or worn parts.

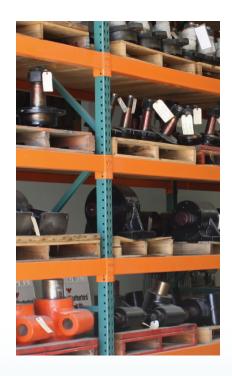
Weatherford has hundreds of brands of pumping unit parts to assist our customers in the economical repair of their units. We will use our field service experience to determine the root cause of a failure, help clients understand, and work together to devise operational and procedural changes to minimize failures.

# **Training**

Comprehensive training ensures a better understanding of best and safe practices that fulfill competency requirements. We offer training to clients to build their in-house expertise and understanding of how to reduce production deferment, reduce preventive and corrective maintenance costs, and enhance safe practices.



Within the rigorous Weatherford Competence Assurance process, beam pumping unit field service technicians are assessed against globally defined criteria to mitigate on-site risk and ensure continuity of quality from product delivery to routine maintenance.





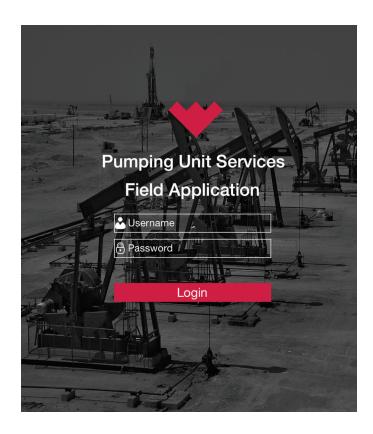
# **Incomparable Client Value**

Weatherford pumping unit services offer an incomparable client value package ranging from innovative practices to safe, reliable working standards our clients can count on to deliver optimal production results and operational efficiency.

### **Pumping Unit Services Field Mobility**

The Weatherford pumping unit services mobility application provides unmatched service quality using tablet hardware at the wellsite to deliver and submit documents associated with:

- The Pumping Unit Maintenance Tracking (PUMT) system, which records unit costs, failures, repairs, and services associated with the unique identification number of each unit. The database provides analytic reporting that enables both the client and Weatherford to take a more proactive approach to unit maintenance to reduce failures, increase component life, reduce overall cost, and maximize efficiency.
- Real-time availability of technical work instructions, specifically developed for pumping unit field service technicians, that outline specific job process steps, with heavy focus on risk reduction and general safety incorporated throughout.



### Specialized Tooling Designed for Increased Safety

At Weatherford, our pumping unit service workforce is globally equipped with specialized tooling to ensure optimal job performance and safety conditions.

- Hydraulic and pneumatic torque wrenches and multipliers to safely tighten structure bolts and crank pins to accurate manufacturer-recommended torque value without the use of sledge hammers and striking wrenches
- Pneumatic crank pin and equalizer-bearing hinge pin removal tool
- Calibrated torque wrench tooling provides accurate manufacturer recommended torque value application
- Hand safety tooling focused on the reduction or elimination of pinch point hazards
- Field boring and sleeve installation to repair damaged crank pin holes in crank arms
- Belt tension gauges to ensure proper tensioning of prime mover belts

Weatherford developed the crank pin and equalizer-bearing hinge pin removal tool for removing crank pins from cranks and hinge pins from equalizer bearings. The pneumatic hammer is powered by air pressure and is capable of unseating a crank pin in as few as three cycles. This tool reduces the cost of changing stroke lengths and eliminates damage to the crank pin by unapproved methods of removal. The tool adds a safety factor because it eliminates the use of large sledge hammers.

Weatherford provides the most comprehensive pumping unit servicing of all industry brands, offering repairs for units manufactured in the last century as well as new OEME bearings for many brands recognized in the oil industry. We provide experienced crews performing inspection and preventative maintenance along with any and all corrective maintenance wherever your well is located.

- · Complete pumping unit installation, inspection, and repair
- · Bearing remanufacture using PTFE and OEME manufacturer-style bearings
- Retrofit application assistance
- · Gear reducer, assembly, and repair
- · Gears, pinions, and shafts for most current and obsolete units
- Repair of all brands of pumping unit bearing assemblies
- · Onsite crank boring and sleeve installation
- Complete prime mover installation
- Gas engine inspection, maintenance, and repair

The Weatherford fleet of trucks and cranes is specially designed and rigged for complete turn-key optimization of all your installation, service, and repair requirements and is strategically dispersed across all major oil producing areas. These trucks and experienced crews are equipped with specialized tooling and equipment needed to do most repairs in a single trip with resulting savings to the client. Crews arrive at locations ready and fully trained to diagnose, quickly service, and accomplish needed repairs.

### Installation

As a complete pumping unit service company, Weatherford provides turnkey solutions for pumping unit installation. We also move and install all brands of pumping units.

Weatherford technicians use our own custom engineered, designed, and tooled out cranes and services trucks along with our own fleet of haul trucks to improve safety and efficiency. Our services include use of precast portable concrete bases for new installations of our pumping unit brands and for moving and setting other brands of pumping units. Experienced crews, coupled with the right equipment, ensure that the job is done right the first time.

# **Pumping Unit Inspection**

Weatherford pumping unit inspection services offer the best preventive maintenance program in the industry. Trained inspectors use comprehensive field techniques to provide a thorough inspection of the pumping unit and all components. The service includes thorough hands-on and visual inspection as well as the following routine services:

- All structural bearings greased, seals and alignment checked
- Bolts checked and tightened as needed
- · Crank pin caps pulled where applicable
- · Reducer gears and pinions inspected where applicable
- · Reducer oil levels checked and recorded
- Comprehensive report provided to client for planning future repairs



# **Pile Driving**

For each client Weatherford strives to provide all-in-one solutions. The pumping unit services division has mastered this process by incorporating key components that would normally require third-party services.

Pile driving using our pile driving systems with the Weatherford 40- to 50-ton crane has become an optional process to any pumping unit to be set in areas where soil stability is an issue.

- Our systems are capable of driving pipe of 4- to 10-in. diameter and up to 30-ft length comfortably and safely to resistance.
- We stock pile material; therefore, the client is not required to source the pile material elsewhere.
- The Weatherford selection of cranes provides flexibility to use the right crane/pile driver combo for each operation without having to outsource the project. This capability reduces third-party costs and enables our one-call method for your project.
- Pile drivers and piling material are transported using our own fleet of crane/pile driving units.
- Hammers from 4500 to 7000 lb in weight provide fast driving capabilities.
- Our pile drivers come in two configurations with the winch located on the pile driver leads:
  - Free hanging
  - Fixed to the boom





Pumping Unit Parts and Services



# Rotaflex® Long-Stroke Pumping Units

The Weatherford pumping unit services team has the infrastructure, knowledge, equipment, and flexibility to ensure that you capitalize on your investment by providing adequate support for your Rotaflex pumping unit. To maximize production, extend equipment life, minimize downtime, and reduce repair costs, our expert Weatherford technicians can provide the following services to your Rotaflex long-stroke pumping unit:

- Installation
- Inspection
- · Preventative maintenance
- Field servicing
- Repair

#### Installation

When properly installed, the Rotaflex pumping unit can provide years of trouble-free performance. Our Weatherford pumping unit services team will safely install the Rotaflex unit by adhering to engineering installation specifications. From the moment the Rotaflex arrives on location, professionalism of the pumping unit services team will ensure that the installation of the Rotaflex is done correctly, safely, and trouble free.

### Inspection and Preventative Maintenance

For a long life of efficient production, the Rotaflex pumping unit requires regular inspection and maintenance. Trained service teams will conduct frequent visits to your wellsite to inspect, analyze, and provide preventative maintenance when required. Weatherford offers the following services for your Rotaflex pumping unit:

- Inspection of all roller bearings, carriage assembly, and sprockets
- Drive chain inspection
- Guide wheel inspection and service
- Inspection of prime mover, gear reducer, and belts/sheaves
- Inspection and service of brake operation
- Service of all components requiring lubrication and fluid level tests
- Inspection of emergency braking system and speed sentry fault tests
- · Inspection and adjustment of unit alignment
- Load belt inspection
- · Automation inspection and adjustment
- · Inspections of concrete base, pilings, and I-beam

#### **Field Services**

As the well formation changes through the life of the well and the unit experiences overloading conditions or harsh weather events, the Rotaflex pumping unit will require attention to continue delivering optimum results and prevent costly repairs. The Weatherford Rotaflex service team will provide the following services:

- · Counterweight balancing
- · Polished rod clamp adjustments
- Stroke per minute changes
- Speed Sentry overspeed/underspeed adjustments
- · Rotaflex rollback service when the well requires workover

#### Repair

When a Rotaflex long-stroke pumping unit does require repair, Weatherford crews have the equipment and training to safely replace or refurbish all the major components in a timely manner. Ninety percent of all repair work can be completed in the field where the unit is operating.

The Weatherford Rotaflex inventory and abundance of regional field repair shops will decrease the time required for the part to arrive on location, which eliminates costly downtime and loss of production.

#### **Field Service Equipment**

As a leader in the oilfield, Weatherford has a fleet of specially equipped service trucks, cranes, bucket trucks, and man lifts dedicated to provide the highest level of service to your Rotaflex long-stroke pumping unit. Rated trucks are also available to provide the safest transportation of your pumping unit to and from location.





# **Hydraulic Pumping Units**

Weatherford pumping unit services have the correct equipment, trained personnel, and knowledge to maintain hydraulic pumping units in original condition.

Weatherford technicians can provide the following routine services to your hydraulic units.

- Installation
- Balancing
- Troubleshooting
- Repairs
- Routine maintenance
- · Filtering hydraulic fluid

#### Installation

Hydraulic units can be properly installed with little site preparation or assembly time and in a controlled, safe manner using appropriate tools, equipment, and trained field technicians.

#### **Parts**

Replacement hydraulic parts are all OEM parts and are stocked in most Weatherford service locations worldwide.

#### **Training**

Weatherford maintains a continuous global training program with the hydraulic product line. This training ensures that we provide our clients a quality maintenance program and maintain the competency rating of our field technicians.



### **Prime Movers**

Weatherford offers a full line of rugged, dependable gas and electric prime movers for all makes and models of pumping units. We also offer parts such as oil bath jack shafts, belts, sheaves, and QD hubs for all units and prime movers.

#### **Gas Engines**

Weatherford is a master distributor of new engines, generator set units, and parts for Arrow, Ford, GM, and Cummins. We also provide rebuilt gas engines, when available, by Ajax, Arrow, Ford, Waukesha, and others. In addition, Weatherford provides the following options.

- The 49- to 99-horsepower (Cummins 5.9L) power unit built for pumping unit applications
- Variable speed governor control that provides communication between the Weatherford WellPilot® optimization controller and engine governor
- Jack shaft mounted to engine base that will reduce clutch side loading, provide easy sheave changes, and better SPM control

Additional Weatherford engine services include:

- Parts support
- Engine sales and service
- · Generator sales and service
- Engine technical support
- Product training
- Engine/cylinder head rebuilding
- Engine machine shop services



- Auto start/clutch actuator sales and installation
- Emission pre-compliance testing and emission system installations
- Remote monitoring systems

#### Weatherford Electric Motors

Weatherford has an extensive inventory of motors in various sizes, horsepower, and designs for most typical applications.

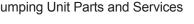
- . Nema D for dynamic loads of pumping units
- Nema B for steady-state loads, such as pumps
- Inverter-rated motors for use with a variable-speed drive
- Special frame-construction motors for hazardous locations

Additionally, it is not uncommon for special designs and frames to either be in inventory or available with a short lead time.

Weatherford NEMA D oil well pumper motors deliver high starting torque—up to 280% of full-load torque required to start beam pumping units. Because of 5 to 8 percent slip, gearbox and rod string mechanical loads are reduced, and input KVA requirements are less than for starting NEMA B motors. All NEMA D motors have 1.15 service factors and class F insulation. A higher insulation class is available for NEMA D motors, and they are available in either TEFC and ODP enclosures.

Weatherford NEMA B motors are applied on progressing cavity pumping systems and beam pumping units, when coupled with a variable-speed drive (VSD) when normal starting torque is required. Weatherford NEMA B motors are available in TEFC or explosion proof enclosures and have high efficiencies in steady-state applications. Inverter duty motors have insulation able to withstand high voltage spikes inherent with VSD.

All motors are available for 60 and 50 Hz operation, and feature vacuum-pressure impregnation, which yields superior insulation and mechanical strength that greatly improves performance and durability.



Weatherford equipment and manufacturing expertise meets or exceeds manufacturer specifications, even for obsolete units. Specializing in hard to find parts, we provide component replacement parts to fit a wide range of units. Weatherford offers complete repair and production facilities at plant locations that are capable of remanufacturing any pumping unit bearing assembly or structural component, regardless of how unique or obsolete. We do expert structural work using 250-ton vertical presses on which the largest of walking beams can be straightened by a cold press method without heat, thus preserving metallurgy integrity. Cratered units can be picked up, rebuilt, and put back in service. Machine and welding sections are manned by highly trained professionals in their respective fields. Our combination of experience and new service equipment ensure that we do top quality work for operators.

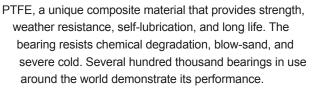


# **Structural Bearings**

Exchanges-Weatherford has the world's largest inventory of bearing assemblies for oil field pumping units. Our inventory includes the most frequently used structural bearing assemblies from all major pumping unit manufacturers. Parts for obsolete units are also available. Using our specially equipped service trucks and cranes, we can exchange failed bearing assemblies with rebuilt assemblies in a single trip to the location, which reduces downtime and product loss.

**OEME**–Weatherford manufactures OEME pumping unit bearings in complete assemblies along with components and finished housings for the most frequently used structural bearing assemblies.

PTFE-Developed in 1963, the Weatherford self-lubricated, long-life replacement bearing for oil well pumping units provides environmentally friendly, maintenance-free service. The sleeve-type bearing is made with a Weatherford proprietary stabilized

















### **Portable Concrete Bases**

The Weatherford innovative portable concrete base was first introduced in 1957. Producers no longer had to rely on expensive poured-in-place foundations that could not be moved. Our portable bases provide a much more stable foundation than can be achieved with timbers. The Weatherford center line tiedown, steel-reinforced, concrete base is scientifically designed and additionally reinforced at points of greatest stress. Bases precast in reusable steel forms are stocked as off-the-shelf inventory items to fit any and all sizes of pumping units.

### **Reducer Gears and Pinions**

Weatherford offers minor infield reducer repairs along with major in-shop repairs using our 300- to 600-ton wheel press capable of replacing full gear trains. All Weatherford replacement herringbone and helical gears, pinions,

and shafts are manufactured in our API licensed facilities, which enables full reconditioning of all sizes of gear reducers. This has earned Weatherford a solid reputation as the industry's most reliable, cost-effective supplier of replacement gearing.

We offer a quick turnaround of quality service and evaluation for gears and pinions which are no longer offered by the original manufacturer, including pre-API reducers. Every Weatherford gear is carefully inspected to ensure precision and quality.

Available services include oiling systems, gears, pinions, and shafts, along with presswork and labor to fully recondition the largest of gear reducers. Reducers are performance tested to ensure proper oiling function, gear alignment, and operation before delivery for installation by Weatherford crews.





### **Branch Plants**

#### Asia Pacific/Australia

#### Australia

Level 12, 133 Mary Street Brisbane, QLD 4000 Tel: 61-7-3214-3000 Fax: 61-7-3214-3001

#### **Thailand**

399 Interchange Building, Sukhumvit Rd Wattana 10110 Thailand Tel: 66-2674-5800 Fax: 66-2674-5804-5

#### Europe

#### Kazakhstan

Priozerniy Village Pionerskaya 5 Kazakhstan 130000 Tel: 7-7292-203-450 Fax: 7-7292-203-464

#### Mexico

#### **Tabasco**

Av. Antimonio S/N Bodega No. 12 Cd. Industrial Villahermosa, Tabasco 86010 Tel: 52-993-358190

Fax: 52-993-1407377

#### Veracruz

Carretera Mexico-Tuxpan Km. 297, Sector 5, Col La Roquita Poza Rica, Veracruz 93327

Tel: 52-782-8264000 Fax: 52-782-8264000

#### Canada

#### Alberta

5520 50 Avenue Bonnyville, AB T9N 2K8 Tel: 780-826-7318 Fax: 780-826-4310

6217 52 Avenue

Drayton Valley, AB T7A 1R3

Tel: 780-542-7325 Fax: 780-542-4773

PO Box 21099

Grande Prairie, AB T8V 6W7

Tel: 780-766-3000 Fax: 780-766-3030

4602 62 Avenue

Lloydminster, AB T9V 2G2

Tel: 780-875-6123 Fax: 780-875-6526

1607 8th St

Nisku, AB T9E 7S7 Tel: 780-955-2646 Fax: 780-955-2632

6749 Weberville Road Peace River, AB T8S 1S3

Tel: 780-624-0719 Fax: 780-624-0658

#### Manitoba

NW 5-4-26W1 Melita, MB R0M 1L0 Tel: 204-522-8455 Fax: 204-522-8452

#### **MENA**

#### Bahrain

Weatherford Drilling International Bahrain W.L.L. Suite 2501, Almoayyed Tower

D- -- 1 0000 PH- 400

Road 2832, Blk 428

Seef District, Kingdom of Bahrain, BH

Tel: 97317003818 Fax: 97317004517

#### **Egypt**

Industrial Zone 5, Zahraa El Maadi

PO Box 903, Egypt Tel: 20-2-242-22600 Fax: 20-2-242-18410

#### Kuwait

Weatherford Kuwait for Petroleum Services Mina Abdullah, Next to

PWC Logistic Center, Yard No: 6 & 8 Kuwait, Postal Code: PO Box 26258

Safat 13123 Kuwait Tel: 965-2227-3400 Fax: 965-2225-0232

#### Oman

Head Office, P.O. Box 1538
Postal Code 130, Building No: 515/1,

Way No. 246

18th November Street, Azaiba, Oman

Tel: 968-24124000 Fax: 968-24124200

#### Tunisia

Weatherford Oil Tools GMBH Route de Gabes Km 2.5, Sfax Tunisia 3003 SFAX 3003

Tel: 21693222354 Fax: 21674469600

# **Branch Plants** (continued)

#### **United States**

#### **California**

21728 Rosedale Hwy Bakersfield, CA 93314 Tel: 661-654-8813 Fax: 661-587-2456

#### Colorado

4005 N Valley Dr. Longmont, CO 80504 Tel: 970-535-4021 Fax: 970-535-4865

3801 Freedom Rd Trinidad, CO 81082 Tel: 719-845-0015 Fax: 719-845-0016

#### **New Mexico**

2801 South 1st Street Artesia, NM 88210 Tel: 575-393-3191 Fax: 575-393-4892

3220 Bloomfield Hwy Farmington, NM 87401 Tel: 505-564-8381 Fax: 505-564-8194

2617 W. Marland Hobbs, NM 88241 Tel: 575-393-3191 Fax: 575-393-4892

#### North Dakota

2708 5th Ave, West Dickinson, ND 58601 Tel: 701-227-8768 Fax: 701-227-8769

105 34th Ave NE Minot, ND 58701 Tel: 701-839-0736 Fax: 701-839-0762

#### North Dakota (continued)

4991 133rd Dr NW Williston, ND 58801 Tel: 701-774-1030 Fax: 701-774-1169

#### Oklahoma

Hwy 81 South Box 666 Hennessey, OK 73742 Tel: 405-853-7181 Fax: 405-853-2645

1900 S.E. 25th St. Oklahoma City, OK 73129 Tel: 405-672-0003

Tel: 405-672-0003 Fax: 405-677-5091

#### **Texas**

188 SE CR 1000 Andrews, TX 79714 Tel: 432-524-5003 Fax: 432-525-6360

8401 Hwy 83 N Aspermont, TX 79502 Tel: 940-989-3545 Fax: 940-989-2216

820 Industrial Blvd. Bryan, TX 77803 Tel: 979-778-5385 Fax: 979-822-5680

311 East Broadway Coahoma, TX 79511 Tel: 432-394-4289 Fax: 432-394-4989

Hwy 214 N Denver City, TX 79323 Tel: 806-592-4825 Fax: 806-592-7961

159 West Hwy 302 Kermit, TX 79745 Tel: 432-586-3883 Fax: 432-586-3885

#### Texas (continued)

219 Industrial Dr Longview, TX 75602 Tel: 903-353-9700 Fax: 903-234-1076 2261 Wolfcamp Circle

Midland, TX 79706 Tel: 432-697-1868 Fax: 432-697-8868

8866 NW Loop 338 Odessa, TX 79764 Tel: 432-368-3800 Fax: 432-368-0954

NW Loop 143 Box 966 Perryton, TX 79070 Tel: 806-435-6801 Fax: 806-435-6803

19685 IH 37 South San Antonio, TX 78112 Tel: 210-306-3643 Fax: 210-621-9216

302 N. Slaughter Ave. Sundown, TX 79372 Tel: 806-592-4825 Fax: 806-592-7961

620 Superior Rd. White Oak, TX 75693 Tel: 903-297-1082 Fax: 903-297-1099

#### Utah

1557 South 2000 West Roosevelt, UT 84066 Tel: 435-722-4092 Fax: 435-722-2087

#### Wyoming

3307 East 2nd Street Gillette, WY 82718 Tel: 307-682-8056 Fax: 307-682-1513



# **Repair Centers**

### **Argentina**

Villa Mercedes Ruta Nac N7, km 702.5 San Luis 5730 Tel: 54-2657-433133

Tel: 54-2657-433133 Fax: 54-265-7433561

#### **Oman**

Nimr Head Office

P. O. Box 1538, Postal Code 130 Building No: 505/1, Way No. 246 18th November Street, Azaiba

Tel: 968-24124000 Fax: 968-24124200

#### **United States**

#### California

21728 Rosedale Hwy Bakersfield, CA 93312 Tel: 661-654-8120 Fax: 661-587-2456

#### North Dakota

4991 133rd Dr NW Williston, ND 58801 Tel: 701-774-1030 Fax: 701-774-1169

#### Oklahoma

2836 SE 15th Oklahoma City, OK 73129 Tel: 405-677-2410 Fax: 405-677-2041

#### Texas

820 Industrial Blvd. Bryan, TX 77803 Tel: 979-778-5913 Fax: 979-822-5680

2261 Wolfcamp Circle Midland, TX 79706 Tel: 432-697-1868 Fax: 432-697-8868

8866 NW Loop 338 Odessa, TX 79764 Tel: 432-368-3801 Fax: 432-368-3803

NW Loop 143, Box 966 Perryton, TX 79070 Tel: 806-435-6801 Fax: 806-435-6803

19685 IH 37 South San Antonio, TX 78112 Tel: 210-306-3643 Fax: 218-621-9216

620 Superior Rd White Oak, TX 75693 Tel: 903-297-1082 Fax: 903-297-1099

# **Global Pumping Unit Parts Center**

#### **United States**

11510 W Hwy 80 E Odessa, TX 79765 Tel: 432-563-0598 Fax: 432-561-8590





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