

Weatherford[®]

REAL RESULTS

S-88 Quenched and Tempered Sucker Rods Eliminate Interventions, Save \$160,000, and Help Increase Production

Objectives

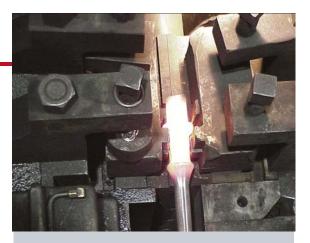
- Replace 4138M normalized and tempered sucker rods with more rugged rods. In the prior 6 months, four sucker rod strings had failed because of high loads and metal-to-metal friction.
- Minimize interventions associated with sucker-rod failure.

Results

- Weatherford deployed a string of high-strength, quenched, and tempered S-88 sucker rods via Rotaflex® reciprocating-rod-lift system.
- In the 6-month period prior to installing the S-88 sucker rods, the client had experienced four failures related to the rod string. As of November 2014, the S-88 sucker-rod string had run for 400 days and approximately 1.75 million cycles without failure.
- The S-88 sucker rods did not fail at any point in the 14-month period following the installation, and zero interventions were needed.

Value to Client

- The extended run life of the sucker-rod string saved the operator an estimated US \$160,000 in pulling costs.
- Each of the interventions resulting from the four previous suckerrod failures resulted in a production loss of approximately 364 bbl (58 m³). By eliminating the need for sucker-rod intervention in the 14 months following installation, the S-88 sucker rods helped increase total production over the previous year.
- The S-88 sucker rods were 5 percent lighter than the previous rods, which reduced the power needed to run the operation from 681 kWh/day to 672 kWh/day.



Weatherford S-88 sucker rods are made from 3130M chrome-nickel alloy steel and then quenched and tempered for enhanced toughness and fatigue resistance.

Location Mendoza, Argentina

Well Type Onshore

Stroke Length 24 ft (7.3 m)

Strokes per Minute

Products/Services

- S-88 sucker rods
- · Rotaflex 900 reciprocating-rod-lift system