

#### **Thru-Tubing Motors**

eCTD<sup>®</sup> Motor

Weatherford's *eCTD* motor has all the rugged traits of the proven CTD<sup>®</sup> motor plus many enhancements to perform in today's hotter and deeper wells with declining bottomhole pressures. This positive displacement motor (PDM) features a stator of uniform thickness to provide more consistent performance and many other advantages over conventional power section technology. The motor that set the standard for reliable performance in coiled-tubing (CT) deployed interventions is now more powerful and durable than ever before.

## **Applications**

- Harsh H<sub>2</sub>S and CO<sub>2</sub> environments
- Heavy-duty milling
- Coiled-tubing drilling
- Tubing cutting
- Underreaming
- Plug removal
- High-temperature environments
- Nitrogen (N<sub>2</sub>) environments

## Features, Advantages and Benefits

- The high-strength, corrosion-resistant, nickel-chromium construction of INCONEL<sup>®</sup> alloy can withstand temperature extremes, thereby limiting the risk associated in wells with high concentrations of H<sub>2</sub>S and CO<sub>2</sub>.
- More power minimizes stalling, maximizes rate of penetration (ROP), and extends coiled-tubing life. The *eCTD* motor delivers 50 to 90 percent more power than most conventional motors because underlying steel lobes allow the elastomer to achieve a stronger seal between the rotor and the stator. More power means higher effective ROP, with more time on the bottom drilling and less time lifting out of a stall. Every trip CT makes across the gooseneck has significant cost implications. Less stalling reduces stress on CT to extend fatigue life and reduce intervention costs.
- Uniformly thick injected elastomer is structurally supported by the steel tube for longer motor life. This feature reduces the probability of chunking caused by hysteretic failure; provides greater resistance to the damaging effects of heat, gas, and chemicals; and results in longer mean time between failures (MTBF) than possible with conventional stators, especially in N<sub>2</sub> applications.

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# eCTD<sup>®</sup> Motor

#### Features, Advantages and Benefits (continued)

- Higher temperature ratings enable reliable performance in today's hotter wells; and less rubber, with a thin, uniform thickness, reduces swelling from temperature changes. Heat is more readily dissipated through the thin rubber layer directly to the steel tube. Weatherford's *eCTD* power sections have been run successfully in wells with temperatures in excess of 420°F (216°C). Current 3-1/2 version is rated for 350°F (177°C).
- Higher weight-on-bit rating enables the motor to safely handle heavy-duty milling and drilling operations.
- · Sealed bearings provide unparalleled motor longevity.

## **Specifications**

#### Performance

OD (in./ <i>mm</i> )	Maximum Torque Output (ft-lb/ <i>N•m</i> )	Maximum Bit Pressure Drop (psi/ <i>kPa</i> )	Minimum Flow Rate (GPM/ <i>LPM</i> )	Maximum Flow Rate (GPM/ <i>LPM</i> )	Speed Range (RPM)	Maximum Weight on Bit (Ib/ <i>kg</i> )	Maximum Temperature (°F/°C)	Maximum Overpull (lb/ <i>kg</i> )
1-11/16 <i>42.900</i>	250 339	2,000 13.79	15 56.78	35 132.49	190 to 380	7,920 3,592		12,000 <i>5,443</i>
2-1/8 53.975	438 593		25 94.63	50 189.27	300 to 610	9,240 <i>4,191</i>	425° 218°	18,250 <i>8,278</i>
2-7/8 73.025	1,050 <i>1,424</i>		40 151.42	120 454.25	280 to 450	18,240 <i>8,274</i>	210	34,000 15,422
3-1/2 88.900	1,750 2,373		80 302.83	160 605.67	215 to 460	38,000 <i>17,000</i>	350° 177°	107,500 <i>48,000</i>

#### Equipment

OD (in./ <i>mm</i> )	Overall Length (ft/ <i>m</i> )	Configuration	Stages	Weight (lb/ <i>kg</i> )	Standard Thread Connections	Makeup Torque (ft-lb/ <i>N•m</i> )	Bit Size Range (in./ <i>mm</i> )
1-11/16 <i>42.900</i>	7.2 2.20	5:6	2.3	63 28.58	1-in. AMMT	399 541	1-13/16 to 2-3/8 46.04 to 60.33
2-1/8 53.975	11.0 3.35		2.5	83 37.65	1 1/2-in. AMMT	672 911	2-1/4 to 3-1/2 57.15 to 88.90
2-7/8 73.025	11.9 3.63		3.5	192 87.09	2 3/8-in. PAC	2,693 <i>3,651</i>	3-1/4 to 4-3/4 82.55 to 120.65
3-1/2 88.900	11.8 3.59	7:8	5.0	250 113.30	2 3/8-in. API Reg	2,908 3,943	3-7/8 to 7-7/8 149.00 to 200.00

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