

Dart-Catcher Tool

Weatherford's dart-catcher tool is used in cementing operations to provide a surface indication of the precise location of a cement plug or cement displacement.

Released from Weatherford's cementing head and pumped behind the cement slurry, an indicating dart passes through a restriction inside the tool and creates a pressure increase detected at the surface. After the pressure indication, pumping can be reduced or terminated immediately, avoiding cement overdisplacement.

Multiple cement plugs may be set in a single trip downhole without tripping the pipe out of the hole. A ported receptacle in the tool traps and contains up to three indicating darts after they pass the internal restriction. The receptacle also enables forward and reverse flow through the tool after indication of the cement placement.

Both the darts and the dart-catcher tool are compatible with water- and oil-based drilling fluids and cement. After the cementing job is complete, the tool is retrieved.

Applications

- Inner-string cementing
- · Cementing subsea casing strings with tailpipe
- · Setting cement plugs when a wellbore is to be sidetracked
- Setting cement plugs when a well is to be abandoned

Features, Advantages and Benefits

- The tool uses special darts to provide a positive indication of accurate cement placement during the setting of cement plugs.
- The darts wipe cement from the drillpipe ID after cement displacement, reducing pipe-cleaning costs and preventing equipment failure from drilling fluids contaminated by cement.

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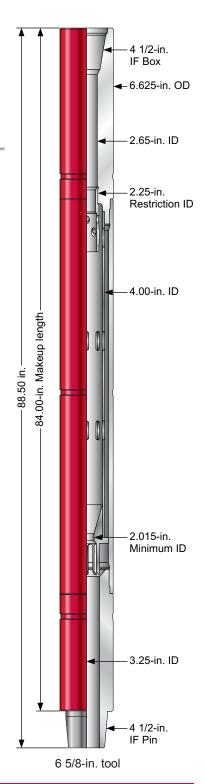


Dart-Catcher Tool

Specifications

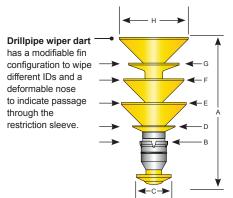
| Tool Size ¹ (in./mm) | | 6-5/8 168.3 | | | | |
|--|------------------------------|-----------------------|----------------------------------|--|--|--|
| Box-and-pin connection ¹ (in.) | GPXT-31 NC-38 3-1/2 3-1/2 | | NC-31 2-7/8 | NC-50 IF 4-1/2 | | |
| Maximum tool OD (in./mm) | 4.500 114.30 | 4.875 123.83 | 4.500 114.30 | 6.625 168.28 | | |
| Minimum ID through bore (in./mm) | | 2.015 <i>51.18</i> | | | | |
| Restriction ID (in./mm) | | 2.250 57.15 | | | | |
| Minimum flow area (in.²/ mm²) | 1.708 1,101.93 | 3.980 2,567.74 | | | | |
| Minimum ID restriction darts can pass (in./mm) | | 2.56 65.0 | | | | |
| Tensile rating (lb/kg) | | 750,000 340,194 | | | | |
| Torque rating (ft-lbf/ <i>N</i> · <i>m</i>) | 10, <i>14</i> , | 21,700 29,421 | | | | |
| Drillpipe nominal OD wiped (in./mm) | | 1/2 3.9 | 2-7/8 and 3-1/2 73.0 and 88.9 | 4-1/2, 5, 5-1/2, 5-7/8, and 6-5/8 114.3, 127.0, 139.7, 149.2, and 168.3 | | |
| Drift (in./mm) | | 2.480 63.0 | | | | |
| Temperature rating (°F/°C) | 350 177 | | | | | |
| Working pressure rating (psi/kPa) | 10,000 68,948 | | | | | |
| Test pressure (psi/kPa) | | | 12,000 82,737 | | | |

¹Other tool sizes and connections may be available.





Dart-Catcher Tool



Dart Specifications

| Pump-Through Pressures | |
|--|----------------------------------|
| Pump-through pressure in mud* (psi/MPa) | 1,300 to 2,000 8.96 to 13.79 |
| Pump-through pressure in cement* (psi/MPa) | 2,000 to 2,700 13.79 to 18.62 |
| Temperature (°F/°C) | 257 125 |

*Other tool sizes and connections may be available.

High-Pressure Dart

| Pump-Through Pressures | | | | | | | |
|--|------------------------------------|--|--|--|--|--|--|
| Pump-through pressure in mud* (psi/MPa) | 3,000 to 3,500 20.684 to 24.131 | | | | | | |
| Pump-through pressure in cement* (psi/MPa) | 3,500 to 4,000 24.131 to 27.579 | | | | | | |
| Temperature (°F/°C) | 257 125 | | | | | | |

^{*}Pump through pressure will vary depending on well temperature, type of fluid and fluid viscocity. HP darts can be distinguished by the front fin colored red.

| | Wiping | Range |
|---------------|----------|----------|
| Dart Fin | Minimum | Maximum |
| OD | ID | ID |
| (in./mm) | (in./mm) | (in./mm) |
| 2.17 | 1.83 | 2.04 |
| 55.0 | 46.5 | 51.8 |
| 3.07 | 2.14 | 2.87 |
| 78.0 | 54.4 | 72.9 |
| 3.25 | 2.25 | 3.00 |
| 82.6 | 57.2 | 76.2 |
| 3.77 | 2.77 | 3.52 |
| 95.8 | 70.4 | 89.4 |
| 4.00 | 3.00 | 3.75 |
| 101.6 | 76.2 | 95.3 |
| 4.25 | 3.25 | 4.00 |
| 108.0 | 82.6 | 101.6 |
| 4.48 | 3.48 | 4.22 |
| 113.8 | 88.4 | 107.2 |
| 4.72 | 3.72 | 4.47 |
| 119.9 | 94.5 | 113.5 |
| 5.34 | 4.34 | 5.09 |
| 135.6 | 110.2 | 129.3 |
| 5.75 | 4.75 | 5.50 |
| 146.1 | 120.7 | 139.7 |
| 6.10 | 5.10 | 5.85 |
| <i>154.</i> 9 | 129.5 | 148.6 |
| | | |

| Dart Nose OD of 1.830 in. for 1.650-in. Restriction Sleeve | | | | | | | | | |
|--|--------------------|------------------------|------------------------|---------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| Drillpipe Size (in./mm) | JDE Part Number | A (in./ <i>mm</i>) | B (in./ <i>mm</i>) | C (in./mm) | D (in./ <i>mm</i>) | E (in./ <i>mm</i>) | F (in./ <i>mm</i>) | G (in./ <i>mm</i>) | H (in./ <i>mm</i>) |
| 2.875 to 5.000 73.0 to 127.0 | 2106882 | 12.96 329.2 | 1.83 46.6 | 2.17 55.0 | 2.17 55.0 | 3.25 82.6 | 4.25 108.0 | 3.25 82.6 | 4.72 119.9 |
| 5.000 to 5.875 127.0 to 149.2 | 2106886 | 13.22 336.0 | | | | | 4.72 119.9 | 3.77 95.8 | 5.34 135.6 |

| Drillpine Size JDF Part A B C D F F G H | | | | | | | | | |
|---|--------------------|------------------------|------------------------|------------------------|------------------------|------------------------|-------------------|------------------------|------------------------|
| Drillpipe Size (in./mm) | JDE Part Number | A (in./ <i>mm</i>) | B (in./ <i>mm</i>) | C (in./ <i>mm</i>) | D (in./ <i>mm</i>) | E (in./ <i>mm</i>) | (in./ <i>mm</i>) | G (in./ <i>mm</i>) | H (in./ <i>mm</i>) |
| 3.500 to 5.000 88.9 to 127.0 | 2092141 | 12.44 316.0 | 2.44 62.0 | | | 4.72 119.9 | 4.00 101.6 | 3.25 82.6 | 4.72 119.9 |
| 5.000 to 5.875 127.0 to 149.2 | 2092145 | 12.72 323.0 | | | 3.77 95.8 | 5.34 135.6 | 4.72 119.9 | 4.25 108.0 | 5.34 135.6 |
| 5.875 to 6.625 149.2 to 168.3 | 2018473 | 13.03 331.0 | | | | 5.75 146.1 | 5.34 135.6 | 4.48 113.8 | 6.10 154.9 |

| Dart Nose OD of 2.810 in. for 2.630-in. Restriction Sleeve | | | | | | | | | | |
|--|--------------------|------------------------|------------------------|---------------|------------------------|------------------------|------------------------|------------------------|------------------------|--|
| Drillpipe Size (in./mm) | JDE Part Number | A (in./ <i>mm</i>) | B (in./ <i>mm</i>) | C (in./mm) | D (in./ <i>mm</i>) | E (in./ <i>mm</i>) | F (in./ <i>mm</i>) | G (in./ <i>mm</i>) | H (in./ <i>mm</i>) | |
| 3.500 to 5.000 88.9 to 127.0 | 2106884 | 12.35 313.7 | 2.81 71.5 | 3.07 78.0 | 3.77 95.8 | 4.72 119.9 | 4.00 101.6 | 3.25 82.6 | 4.72 119.9 | |
| 5.000 to 5.875 127.0 to 149.2 | 2106888 | 12.61 320.3 | | | | 5.34 135.6 | 4.72 119.9 | 4.25 108.0 | 5.34 135.6 | |
| 5.875 to 6.625 149.2 to 168.3 | 2106892 | 12.92 328.0 | | | | 5.75 146.1 | 5.34 135.6 | 4.48 113.8 | 6.10 154.9 | |

Restriction sleeve provides a pressure increase when an indicating dart passes through the ID.

Ports enable fluids to pass through the tool in the forward and reverse directions.

Receptacle receives and contains up to three indicating darts.

Receptacle cap traps indicating darts inside the receptacle.

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