

Decommissioning Services

Guillotine[®] Saws

Weatherford provides a fully automated guillotine saws safely and efficiently cut conductor pipe, casing, and tubulars for well abandonment and decommissioning. Three saw types—Super C, Super D, and Goliath—are available to accommodate cutting of tubulars from 2 through 32 in. in diameter. The robust design of the cutting blades makes sectioning of almost any material or grade possible.

The saws are fully automated in terms of clamping, cutting feed, and cutting speed. They are quickly clamped to the tubular for increased operational efficiency. Feed and cutting automation enables the operator to maintain a high level of control over the cut from a position remote from the work zone. The addition of guards around the clamping mechanisms also enhances safety.







Applications

- Cutting recovered conductor pipe into needed lengths in either single-string or multistring applications
- Sectioning casing and tubing strings that cannot be broken out with conventional tongs
- Cutting platform structural components, including jacket legs and support members

Guillotine is a registrated trademark of EH Wachs, a division of Illinois Tool Works Inc.



Guillotine[®] Saws

Features, Advantages and Benefits

- Several features of these saws enhance operational safety:
 - Compact size and full automation, including the automated clamping system and the automated feed and speed system, allow safe execution of operations from a secure distance and do not inhibit the working area when the saws are not in use.
 - A full complement of guards and safety devices reduce personnel risk.
- In addition to their safety benefits, the automated feed and speed system allows quick, more controlled cutting for higher quality, and the automated clamping system reduces set-up time for each cut for increased efficiency and faster overall operations.
- The availability of three saw models provides cutting capabilities from 2 through 32 in., reducing the onsite tool inventory requirement.
- A robust blade design enables cutting of almost any materials encountered in abandonment and decommissioning applications.

Saws					
	Super C	Super D	Goliath		
Range (in./ <i>mm</i>)	2 to 12	10 to 24	16 to 32		
	51 to 305	254 to 610	4,064 to 813		
Weight (lb/kg)	645	1,500	2,100		
	293	<i>680</i>	<i>95</i> 3		
Length (in./mm)	66.4	76.3	70.0		
	1,687	1,938	1,778		
Width (in./mm)	33.7	46.5	78.0		
	856	1,181	1,981		
Height (in./mm)	20.2	25.7	26.4		
	513	653	671		
Drive	Hydraulic, 15 GPM at 1,800 psi (<i>12.4 MPa</i>)		Hydraulic, 15 GPM at 2,000 psi (<i>13.8 MPa</i>)		
Autofeed	Yes; up to 1.30 in. (<i>33 mm</i>) per min	Yes; up to 1.00 in. (<i>25 mm</i>) per min	Yes; up to 0.75 in. (<i>19 mm</i>) per min		
Autoclamp	Yes				

Specifications

Topside Control Panel

Height	Depth	Width	Weight
(in./ <i>mm</i>)	(in./ <i>mm</i>)	(in./ <i>mm</i>)	(lb/ <i>kg</i>)
46.00	15.50	29.25	200
1,168	<i>394</i>	743	91

weatherford.com	2	© 2
Weatherford products and services are subject to the Company's star	ndard terms and conditions available on r	equest or at weatherford com. For

2008–2009 Weatherford. All rights reserved. 5811.01

Weatherford products and services are subject to the Company's standard terms and conditions, available on request or at weatherford.com. For more information contact an authorized Weatherford representative. Unless noted otherwise, trademarks and services marks herein are the property of Weatherford. Specifications are subject to change without notice. Weatherford sells its products and services in accordance with the terms and conditions set for thin the applicable contract between Weatherford and the client.