

Weatherford Split-Gate Valve (WSG)

Weatherford's WSG split-gate valve provides well control and features a parallel expanding gate that obtains a seal against the upstream and downstream seats, simultaneously. This seating force is entirely mechanical and unaffected by line-pressure fluctuations or vibrations. In the fully *open* position, the WSG valve allows full flow through the valve with seat faces protected from the flowstream.

The WSG split-gate valve is offered in working pressures from 2,000 to 5,000 psi (13.8 to 34.5 MPa) in both cast and forged designs with bore sizes from 2-1/16 through 4-1/16 in.

The through-conduit design of the WSG split-gate valve provides a full round bore through the valve. Destructive turbulence is eliminated, and flow is isolated from the valve body when the valve is fully opened.

The WSG split-gate valve is engineered and manufactured to meet the highest quality standards and is manufactured per API specifications, qualifying it to bear the API-6A monogram.

Applications

- Used in wellhead systems, Christmas trees, and manifolds in drilling and production applications
- Provides a reliable low-pressure seal while maintaining capability to seal at higher pressures



Features, Advantages and Benefits

- Seats are fully protected from flow in both *open* and *closed* positions, promoting exceptionally long service.
- Lubrication can be employed through two safetycapped grease fittings, allowing for easy internal part lubrication and increasing longevity.
- The WSG split-gate valve has two sets of stem-roller thrust bearings for low-torque operation, regardless of line pressure.
- Externally re-energizable stem packing provides for reliable service with zero leakage during the service life of the valve.



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Specifications for Handwheel Operated



| Nominal Sizes (in./ <i>mm</i>) | Working Pressure (psi/ <i>MPa</i>) | | | Estimated Flanged | Number of | | | |
|---------------------------------------|---|--------------------------|-------------------|----------------------|------------------|--------------------|-------------------|------------------------|
| | | A (Thread) | A (Flanged) | В | с | D | Weight (lb/kg) | Turns to Open/Close |
| 2-1/16 52.3875 | 2,000 13.8 | 9.750 247.650 | 11.625 295.275 | 24.063 611.200 | 4.813 122.250 | 11 279.4 | | |
| | 3,000 20.7 | | 14.625 | 24.938 | 5.063 | 13 70. | 155 70.3 | 13.0 |
| | 5,000 34.5 | | 371.475 | 633.425 | 128.600 | 330.2 | | |
| 2-9/16 65.0875 | 2,000 13.8 | 10.500 266.700 | 13.125 333.375 | 25.813 655.650 | 5.625 142.875 | 13 330.2 | 210 95.3 | 15.5 |
| | 3,000 20.7 | | 16.625 | 26.375 | 5.938 150.825 | 16 406.4 | | |
| | 5,000 34.5 | | 422.275 | 669.925 | | | | |
| 3-1/8 79.3750 | 2,000 13.8 | 11.375 288.925 | 14.125 358.775 | 29.438 747.725 | 6.938 176.225 | 13 330.2 | 270 122.5 | 20.0 |
| | 3,000 20.7 | | 17.125 434.975 | 30.063 763.600 | 7.313 185.750 | 16 406.4 | | |
| | 5,000 34.5 | | 18.625 473.075 | | | | 300 136.1 | |
| 4-1/16 103.1875 | 2,000 13.8 | 13.000 <i>330.200</i> | 17.125 434.975 | 34.563 877.900 | 8.625 219.075 | 16 <i>406.4</i> | 380 172.4 | 24.5 |
| | 3,000 20.7 | | 20.125 511.175 | 35.438 900.125 | 9.063 230.200 | 20 508.0 | | |
| | 5,000 <i>34</i> .5 | | 21.625 549.275 | | | | | |



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Specifications for Handwheel Operated (continued)

Trim Materials

| Material class designation | AA | BB | 3 CC | | EE | FF |
|----------------------------|--------------------------------|---------------------------------|------------------------------------|--------------------------------|------------------------------------|------------------------------------|
| Body/bonnet | Alloy steel | Alloy steel | Stainless steel | Alloy steel | Alloy steel | Stainless steel |
| Gate | Alloy steel nitrided | | | Alloy steel nitrided | Stainless steel nitrided | Stainless steel hard-faced |
| Seat | Alloy steel | Stainless steel nitrided | Stainless steel nitrided | Alloy steel nitrided | Stainless steel nitrided | Stainless steel hard-faced |
| Stem | Alloy steel nitrided or QPQ | Stainless steel nitrided or QPQ | Stainless steel nitrided or QPQ | Alloy steel nitrided or QPQ | Stainless steel nitrided or QPQ | Stainless steel nitrided or QPQ |

Trim materials shown are for 0.5 percent maximum $\rm H_2S$ service.

Additional products are available. For more information, contact your local Weatherford representative.

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