Pumping Unit Parts and Services

Comprehensive products, unmatched scope, and global service, maintenance, repair, and expertise for your surface pumping unit systems.
Weatherford Offers Comprehensive Artificial-Lift Solutions

The Weatherford Portfolio Offers Depth, Breadth, and Experience

Weatherford, the only oilfield services company to offer extensive solutions for all forms of artificial lift, brings global expertise and an unparalleled depth of products to suit any production need. We are the only original equipment manufacturer to offer fully integrated production optimization solutions, including manufacturing, service, repair, and refurbishment.

With a complete well-optimization package, from pumps to wellsite automation to data analysis, we create customized solutions with the most advanced technology available. Our tools are the culmination of expert engineering and design, superior materials, and the Weatherford promise of reliability.
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Experience and Innovation

Since 1957, Weatherford, the oldest and largest pumping unit service company in the industry, has repaired, serviced, moved, set, and erected hundreds of thousands of pumping units around the globe. Weatherford is the only company with expertise to service all forms of reciprocating rod lift to ensure that our clients get the most effective production solution for their specific needs. Because of our global footprint, we can position equipment and technicians to service your requirements wherever you are.

Unmatched Scope

- Only company with expertise in all forms of artificial lift
- Global footprint from which to stage equipment

Industry-Leading Service and Repairs

- Comprehensive servicing of all industry brands manufactured in the last century
- Experienced technicians that provide service wherever your well is located
Industry Firsts

- Specialization of infield moving and installation of pumping units
- Complete repair of all sizes and brands of pumping units
- Manufacture and installation of a self-lubricating, maintenance-free polytetrafluoroethylene (PTFE) pumping unit structural bearings
- Manufacture of steel-reinforced portable concrete pumping unit bases
- Manufacture and installation of OEM and OEME exchange structural bearings
- Manufacture of a complete line of replacement, API-licensed pumping unit gears, pinions, and shafts
- Complete crater repair service from disassembly to installation
- In-shop and in-field gear reducer repair service
- Specially trained crews for infield pumping unit repairs
- Full line of gas and electric prime movers
- Operation of a fleet of custom-designed field service cranes equipped with specialized tooling
- Rigorous, documented inspection and maintenance programs
- Cold-process structural member straightening and repair
- Customer-dedicated account representatives
- Redesign and retrofitting services
- Gear reducer assembly and repair
- Hotshot service to facilitate repairs
- On-site crank boring and sleeve installation
- Warrantied products and services
Quality, Health, Safety, Security, Environment (QHSSE)

Weatherford QHSSE has developed specialized standards to meet the unique considerations of pumping unit services. Our experience over almost 60 years has guided the development of job safety. Task Risk Analyses exist for every aspect of pumping unit repair and maintenance to ensure that the job will be done correctly and safely, every time. In our work processes, site-specific hazards are identified, mitigated, or reduced and then documented within a Job Hazard Analysis. The organization-wide commitment to “Safety Always” drives our impressive incident reduction rates across the world.

Every job begins with a tailgate safety meeting wherein all hazards and locational challenges are reviewed, and a written action plan is developed. Other safeguards include:

- Drug/alcohol testing
- Technical work instructions (TWI) for tasks specific to pumping units
- Use of specialized service equipment
- Weekly and monthly safety meetings
- Product and service line bulletins and alerts distributed to all relevant personnel
- Competency training in structured levels for all pumping unit service employees
- Weatherford performance tracking system (WPTS)
Resources

Weatherford is the world’s largest manufacturer of new pumping units and the largest pumping unit service company in the world. Our repair division has access to a wide array of resources for making units of the highest quality available. From experienced design, repair, and application engineering and manufacturing, to our service, setting, and repair equipment, we are uniquely equipped to handle repairs and replacement of damaged or worn parts.

Weatherford has hundreds of brands of pumping unit parts to assist our customers in the economical repair of their units. We will use our field service experience to determine the root cause of a failure, help clients understand, and work together to devise operational and procedural changes to minimize failures.

Training

Comprehensive training ensures a better understanding of best and safe practices that fulfill competency requirements. We offer training to clients to build their in-house expertise and understanding of how to reduce production deferment, reduce preventive and corrective maintenance costs, and enhance safe practices.

Competence Assurance

Within the rigorous Weatherford Competence Assurance process, beam pumping unit field service technicians are assessed against globally defined criteria to mitigate on-site risk and ensure continuity of quality from product delivery to routine maintenance.
Incomparable Client Value

Weatherford pumping unit services offer an incomparable client value package ranging from innovative practices to safe, reliable working standards our clients can count on to deliver optimal production results and operational efficiency.

Pumping Unit Services Field Mobility

The Weatherford pumping unit services mobility application provides unmatched service quality using tablet hardware at the wellsite to deliver and submit documents associated with:

- The Pumping Unit Maintenance Tracking (PUMT) system, which records unit costs, failures, repairs, and services associated with the unique identification number of each unit. The database provides analytic reporting that enables both the client and Weatherford to take a more proactive approach to unit maintenance to reduce failures, increase component life, reduce overall cost, and maximize efficiency.
- Real-time availability of technical work instructions, specifically developed for pumping unit field service technicians, that outline specific job process steps, with heavy focus on risk reduction and general safety incorporated throughout.

Specialized Tooling Designed for Increased Safety

At Weatherford, our pumping unit service workforce is globally equipped with specialized tooling to ensure optimal job performance and safety conditions.

- Hydraulic and pneumatic torque wrenches and multipliers to safely tighten structure bolts and crank pins to accurate manufacturer-recommended torque value without the use of sledge hammers and striking wrenches
- Pneumatic crank pin and equalizer-bearing hinge pin removal tool
- Calibrated torque wrench tooling provides accurate manufacturer recommended torque value application
- Hand safety tooling focused on the reduction or elimination of pinch point hazards
- Field boring and sleeve installation to repair damaged crank pin holes in crank arms
- Belt tension gauges to ensure proper tensioning of prime mover belts

Weatherford developed the crank pin and equalizer-bearing hinge pin removal tool for removing crank pins from cranks and hinge pins from equalizer bearings. The pneumatic hammer is powered by air pressure and is capable of unseating a crank pin in as few as three cycles. This tool reduces the cost of changing stroke lengths and eliminates damage to the crank pin by unapproved methods of removal. The tool adds a safety factor because it eliminates the use of large sledge hammers.
Weatherford provides the most comprehensive pumping unit servicing of all industry brands, offering repairs for units manufactured in the last century as well as new OEME bearings for many brands recognized in the oil industry. We provide experienced crews performing inspection and preventative maintenance along with any and all corrective maintenance wherever your well is located.

- Complete pumping unit installation, inspection, and repair
- Bearing remanufacture using PTFE and OEME manufacturer-style bearings
- Retrofit application assistance
- Gear reducer, assembly, and repair
- Gears, pinions, and shafts for most current and obsolete units
- Repair of all brands of pumping unit bearing assemblies
- Onsite crank boring and sleeve installation
- Complete prime mover installation
- Gas engine inspection, maintenance, and repair

The Weatherford fleet of trucks and cranes is specially designed and rigged for complete turn-key optimization of all your installation, service, and repair requirements and is strategically dispersed across all major oil producing areas. These trucks and experienced crews are equipped with specialized tooling and equipment needed to do most repairs in a single trip with resulting savings to the client. Crews arrive at locations ready and fully trained to diagnose, quickly service, and accomplish needed repairs.

**Installation**

As a complete pumping unit service company, Weatherford provides turnkey solutions for pumping unit installation. We also move and install all brands of pumping units. Weatherford technicians use our own custom engineered, designed, and tooled out cranes and services trucks along with our own fleet of haul trucks to improve safety and efficiency. Our services include use of precast portable concrete bases for new installations of our pumping unit brands and for moving and setting other brands of pumping units. Experienced crews, coupled with the right equipment, ensure that the job is done right the first time.
Pumping Unit Inspection

Weatherford pumping unit inspection services offer the best preventive maintenance program in the industry. Trained inspectors use comprehensive field techniques to provide a thorough inspection of the pumping unit and all components. The service includes thorough hands-on and visual inspection as well as the following routine services:

- All structural bearings greased, seals and alignment checked
- Bolts checked and tightened as needed
- Crank pin caps pulled where applicable
- Reducer gears and pinions inspected where applicable
- Reducer oil levels checked and recorded
- Comprehensive report provided to client for planning future repairs

Pile Driving

For each client Weatherford strives to provide all-in-one solutions. The pumping unit services division has mastered this process by incorporating key components that would normally require third-party services.

Pile driving using our pile driving systems with the Weatherford 40- to 50-ton crane has become an optional process to any pumping unit to be set in areas where soil stability is an issue.

- Our systems are capable of driving pipe of 4- to 10-in. diameter and up to 30-ft length comfortably and safely to resistance.
- We stock pile material; therefore, the client is not required to source the pile material elsewhere.
- The Weatherford selection of cranes provides flexibility to use the right crane/pile driver combo for each operation without having to outsource the project. This capability reduces third-party costs and enables our one-call method for your project.
- Pile drivers and piling material are transported using our own fleet of crane/pile driving units.
- Hammers from 4500 to 7000 lb in weight provide fast driving capabilities.
- Our pile drivers come in two configurations with the winch located on the pile driver leads:
  - Free hanging
  - Fixed to the boom
Rotaflex® Long-Stroke Pumping Units

The Weatherford pumping unit services team has the infrastructure, knowledge, equipment, and flexibility to ensure that you capitalize on your investment by providing adequate support for your Rotaflex pumping unit. To maximize production, extend equipment life, minimize downtime, and reduce repair costs, our expert Weatherford technicians can provide the following services to your Rotaflex long-stroke pumping unit:

- Installation
- Inspection
- Preventative maintenance
- Field servicing
- Repair

**Installation**

When properly installed, the Rotaflex pumping unit can provide years of trouble-free performance. Our Weatherford pumping unit services team will safely install the Rotaflex unit by adhering to engineering installation specifications. From the moment the Rotaflex arrives on location, professionalism of the pumping unit services team will ensure that the installation of the Rotaflex is done correctly, safely, and trouble free.

**Inspection and Preventative Maintenance**

For a long life of efficient production, the Rotaflex pumping unit requires regular inspection and maintenance. Trained service teams will conduct frequent visits to your wellsite to inspect, analyze, and provide preventative maintenance when required. Weatherford offers the following services for your Rotaflex pumping unit:

- Inspection of all roller bearings, carriage assembly, and sprockets
- Drive chain inspection
- Guide wheel inspection and service
- Inspection of prime mover, gear reducer, and belts/sheaves
- Inspection and service of brake operation
- Service of all components requiring lubrication and fluid level tests
- Inspection of emergency braking system and speed Sentry fault tests
- Inspection and adjustment of unit alignment
- Load belt inspection
- Automation inspection and adjustment
- Inspections of concrete base, pilings, and I-beam
Field Services
As the well formation changes through the life of the well and the unit experiences overloading conditions or harsh weather events, the Rotaflex pumping unit will require attention to continue delivering optimum results and prevent costly repairs. The Weatherford Rotaflex service team will provide the following services:
- Counterweight balancing
- Polished rod clamp adjustments
- Stroke per minute changes
- Speed Sentry overspeed/underspeed adjustments
- Rotaflex rollback service when the well requires workover

Repair
When a Rotaflex long-stroke pumping unit does require repair, Weatherford crews have the equipment and training to safely replace or refurbish all the major components in a timely manner. Ninety percent of all repair work can be completed in the field where the unit is operating.

The Weatherford Rotaflex inventory and abundance of regional field repair shops will decrease the time required for the part to arrive on location, which eliminates costly downtime and loss of production.

Field Service Equipment
As a leader in the oilfield, Weatherford has a fleet of specially equipped service trucks, cranes, bucket trucks, and man lifts dedicated to provide the highest level of service to your Rotaflex long-stroke pumping unit. Rated trucks are also available to provide the safest transportation of your pumping unit to and from location.
Hydraulic Pumping Units

Weatherford pumping unit services have the correct equipment, trained personnel, and knowledge to maintain hydraulic pumping units in original condition.

Weatherford technicians can provide the following routine services to your hydraulic units.

- Installation
- Balancing
- Troubleshooting
- Repairs
- Routine maintenance
- Filtering hydraulic fluid

Installation

Hydraulic units can be properly installed with little site preparation or assembly time and in a controlled, safe manner using appropriate tools, equipment, and trained field technicians.

Parts

Replacement hydraulic parts are all OEM parts and are stocked in most Weatherford service locations worldwide.

Training

Weatherford maintains a continuous global training program with the hydraulic product line. This training ensures that we provide our clients a quality maintenance program and maintain the competency rating of our field technicians.
Prime Movers

Weatherford offers a full line of rugged, dependable gas and electric prime movers for all makes and models of pumping units. We also offer parts such as oil bath jack shafts, belts, sheaves, and QD hubs for all units and prime movers.

Gas Engines

Weatherford is a master distributor of new engines, generator set units, and parts for Arrow, Ford, GM, and Cummins. We also provide rebuilt gas engines, when available, by Ajax, Arrow, Ford, Waukesha, and others. In addition, Weatherford provides the following options.

• The 49- to 99-horsepower (Cummins 5.9L) power unit built for pumping unit applications
• Variable speed governor control that provides communication between the Weatherford WellPilot® optimization controller and engine governor
• Jack shaft mounted to engine base that will reduce clutch side loading, provide easy sheave changes, and better SPM control

Additional Weatherford engine services include:

• Parts support
• Engine sales and service
• Generator sales and service
• Engine technical support
• Product training
• Engine/cylinder head rebuilding
• Engine machine shop services
• Auto start/clutch actuator sales and installation
• Emission pre-compliance testing and emission system installations
• Remote monitoring systems

Weatherford Electric Motors

Weatherford has an extensive inventory of motors in various sizes, horsepower, and designs for most typical applications.

• Nema D for dynamic loads of pumping units
• Nema B for steady-state loads, such as pumps
• Inverter-rated motors for use with a variable-speed drive
• Special frame-construction motors for hazardous locations

Additionally, it is not uncommon for special designs and frames to either be in inventory or available with a short lead time.

Weatherford NEMA D oil well pumper motors deliver high starting torque—up to 280% of full-load torque required to start beam pumping units. Because of 5 to 8 percent slip, gearbox and rod string mechanical loads are reduced, and input KVA requirements are less than for starting NEMA B motors. All NEMA D motors have 1.15 service factors and class F insulation. A higher insulation class is available for NEMA D motors, and they are available in either TEFC and ODP enclosures.

Weatherford NEMA B motors are applied on progressing cavity pumping systems and beam pumping units, when coupled with a variable-speed drive (VSD) when normal starting torque is required. Weatherford NEMA B motors are available in TEFC or explosion proof enclosures and have high efficiencies in steady-state applications. Inverter duty motors have insulation able to withstand high voltage spikes inherent with VSD.

All motors are available for 60 and 50 Hz operation, and feature vacuum-pressure impregnation, which yields superior insulation and mechanical strength that greatly improves performance and durability.
Weatherford equipment and manufacturing expertise meets or exceeds manufacturer specifications, even for obsolete units. Specializing in hard to find parts, we provide component replacement parts to fit a wide range of units. Weatherford offers complete repair and production facilities at plant locations that are capable of remanufacturing any pumping unit bearing assembly or structural component, regardless of how unique or obsolete. We do expert structural work using 250-ton vertical presses on which the largest of walking beams can be straightened by a cold press method without heat, thus preserving metallurgy integrity. Cratered units can be picked up, rebuilt, and put back in service. Machine and welding sections are manned by highly trained professionals in their respective fields. Our combination of experience and new service equipment ensure that we do top quality work for operators.

**Structural Bearings**

**Exchanges**—Weatherford has the world’s largest inventory of bearing assemblies for oil field pumping units. Our inventory includes the most frequently used structural bearing assemblies from all major pumping unit manufacturers. Parts for obsolete units are also available. Using our specially equipped service trucks and cranes, we can exchange failed bearing assemblies with rebuilt assemblies in a single trip to the location, which reduces downtime and product loss.

**OEME**—Weatherford manufactures OEME pumping unit bearings in complete assemblies along with components and finished housings for the most frequently used structural bearing assemblies.

**PTFE**—Developed in 1963, the Weatherford self-lubricated, long-life replacement bearing for oil well pumping units provides environmentally friendly, maintenance-free service. The sleeve-type bearing is made with a Weatherford proprietary stabilized PTFE, a unique composite material that provides strength, weather resistance, self-lubrication, and long life. The bearing resists chemical degradation, blow-sand, and severe cold. Several hundred thousand bearings in use around the world demonstrate its performance.
Portable Concrete Bases

The Weatherford innovative portable concrete base was first introduced in 1957. Producers no longer had to rely on expensive poured-in-place foundations that could not be moved. Our portable bases provide a much more stable foundation than can be achieved with timbers. The Weatherford center line tiedown, steel-reinforced, concrete base is scientifically designed and additionally reinforced at points of greatest stress. Bases precast in reusable steel forms are stocked as off-the-shelf inventory items to fit any and all sizes of pumping units.

Reducer Gears and Pinions

Weatherford offers minor infield reducer repairs along with major in-shop repairs using our 300- to 600-ton wheel press capable of replacing full gear trains. All Weatherford replacement herringbone and helical gears, pinions, and shafts are manufactured in our API licensed facilities, which enables full reconditioning of all sizes of gear reducers. This has earned Weatherford a solid reputation as the industry’s most reliable, cost-effective supplier of replacement gearing.

We offer a quick turnaround of quality service and evaluation for gears and pinions which are no longer offered by the original manufacturer, including pre-API reducers. Every Weatherford gear is carefully inspected to ensure precision and quality.

Available services include oiling systems, gears, pinions, and shafts, along with presswork and labor to fully recondition the largest of gear reducers. Reducers are performance tested to ensure proper oiling function, gear alignment, and operation before delivery for installation by Weatherford crews.
Branch Plants

Asia Pacific/Australia

Australia
Level 12, 133 Mary Street
Brisbane, QLD 4000
Tel: 61-7-3214-3000
Fax: 61-7-3214-3001

Thailand
399 Interchange Building, Sukhumvit Rd
Wattana 10110 Thailand
Tel: 66-2674-5800
Fax: 66-2674-5804-5

Europe

Kazakhstan
Priozeniy Village
Pionsarskaya 5
Kazakhstan 130000
Tel: 7-7292-203-450
Fax: 7-7292-203-464

Mexico

Tabasco
Av. Antimonio S/N Bodega
No. 12 Cd. Industrial
Villahermosa, Tabasco 86010
Tel: 52-993-358190
Fax: 52-993-1407377

Veracruz
Carretera Mexico-Tuxpan
Km. 297, Sector 5, Col La Roquita
Poza Rica, Veracruz 93327
Tel: 52-782-8264000
Fax: 52-782-8264000

Canada

Alberta
5520 50 Avenue
Bonnyville, AB T9N 2K8
Tel: 780-826-7318
Fax: 780-826-4310
6217 52 Avenue
Drayton Valley, AB T7A 1R3
Tel: 780-542-7325
Fax: 780-542-4773
PO Box 21099
Grande Prairie, AB T8V 6W7
Tel: 780-766-3000
Fax: 780-766-3030
4602 62 Avenue
Lloydminster, AB T9V 2G2
Tel: 780-875-6123
Fax: 780-875-6526
1607 8th St
Nisku, AB T9E 7S7
Tel: 780-955-2646
Fax: 780-955-2632
6749 Weberville Road
Peace River, AB T8S 1S3
Tel: 780-624-0658
Fax: 780-624-0658

Manitoba

NW 5-4-26W1
Melita, MB R0M 1L0
Tel: 204-522-8455
Fax: 204-522-8452

MENA

Bahrain
Weatherford Drilling International
Bahrain W.L.L.
Suite 2501, Almoayyed Tower
Road 2832, Blk 428
Seef District, Kingdom of Bahrain, BH
Tel: 97317003818
Fax: 97317004517

Egypt
Industrial Zone 5, Zahraa El Maadi
PO Box 903, Egypt
Tel: 20-2-242-22600
Fax: 20-2-242-18410

Kuwait
Weatherford Kuwait for Petroleum Services
Mina Abdullah, Next to
PWC Logistic Center, Yard No: 6 & 8
Kuwait, Postal Code: PO Box 26258
Safat 13123 Kuwait
Tel: 965-2227-3400
Fax: 965-2225-0232

Oman
Head Office, P.O. Box 1538
Postal Code 130, Building No: 515/1,
Way No. 246
18th November Street, Azaiba, Oman
Tel: 968-24124000
Fax: 968-24124200

Tunisia
Weatherford Oil Tools GMBH
Route de Gabes Km 2.5, Sfax
Tunisia 3003 SFAX 3003
Tel: 21693222354
Fax: 21674469600
Branch Plants (continued)

United States

**California**
21728 Rosedale Hwy
Bakersfield, CA 93314
Tel: 661-654-8813
Fax: 661-587-2456

**Colorado**
4005 N Valley Dr.
Longmont, CO 80504
Tel: 970-535-4021
Fax: 970-535-4865
3801 Freedom Rd
Trinidad, CO 81082
Tel: 719-845-0015
Fax: 719-845-0016

**New Mexico**
2801 South 1st Street
Artesia, NM 88210
Tel: 575-393-3191
Fax: 575-393-4892
3220 Bloomfield Hwy
Farmington, NM 87401
Tel: 505-564-8381
Fax: 505-564-8194
2617 W. Marland
Hobbs, NM 88241
Tel: 575-393-3191
Fax: 575-393-4892

**North Dakota**
2708 5th Ave, West
Dickinson, ND 58601
Tel: 701-227-8768
Fax: 701-227-8769
105 34th Ave NE
Minot, ND 58701
Tel: 701-839-0736
Fax: 701-839-0762

**North Dakota (continued)**
4991 133rd Dr NW
Williston, ND 58801
Tel: 701-774-1030
Fax: 701-774-1169

**Oklahoma**
Hwy 81 South Box 666
Hennessey, OK 73742
Tel: 405-853-7181
Fax: 405-853-2645
1900 S.E. 25th St.
Oklahoma City, OK 73129
Tel: 405-672-0003
Fax: 405-677-5091

**Texas**
188 SE CR 1000
Andrews, TX 79714
Tel: 432-524-5003
Fax: 432-525-6360
8401 Hwy 83 N
Aspermont, TX 79502
Tel: 940-989-3545
Fax: 940-989-2216
820 Industrial Blvd.
Bryan, TX 77803
Tel: 979-778-5385
Fax: 979-822-5680
311 East Broadway
Coahoma, TX 79511
Tel: 432-394-4289
Fax: 432-394-4989
Hwy 214 N
Denver City, TX 79323
Tel: 806-592-4825
Fax: 806-592-7961
159 West Hwy 302
Kemnix, TX 79745
Tel: 432-586-3883
Fax: 432-586-3885

**Texas (continued)**
219 Industrial Dr
Longview, TX 75602
Tel: 903-353-9700
Fax: 903-234-1076
2261 Wolfcamp Circle
Midland, TX 79706
Tel: 432-697-1868
Fax: 432-697-8868
8866 NW Loop 338
Odessa, TX 79764
Tel: 432-368-3800
Fax: 432-368-0954
NW Loop 143 Box 966
Perryton, TX 79070
Tel: 806-435-6801
Fax: 806-435-6803
19685 IH 37 South
San Antonio, TX 78112
Tel: 210-306-3643
Fax: 210-621-9216
302 N. Slaughter Ave.
Sundown, TX 79372
Tel: 806-592-4825
Fax: 806-592-7961
620 Superior Rd.
White Oak, TX 75693
Tel: 903-297-1082
Fax: 903-297-1099

**Utah**
1557 South 2000 West
Roosevelt, UT 84066
Tel: 435-722-4092
Fax: 435-722-2087

**Wyoming**
3307 East 2nd Street
Gillette, WY 82718
Tel: 307-682-8056
Fax: 307-682-1513
Repair Centers

Argentina
Villa Mercedes
Ruta Nac N7, km 702.5
San Luis 5730
Tel: 54-2657-433133
Fax: 54-265-7433561

Oman
Nimr
Head Office
P. O. Box 1538, Postal Code 130
Building No: 505/1, Way No. 246
18th November Street, Azaiba
Tel: 968-24124000
Fax: 968-24124200

United States

California
21728 Rosedale Hwy
Bakersfield, CA 93312
Tel: 661-654-8120
Fax: 661-587-2456

North Dakota
4991 133rd Dr NW
Williston, ND 58801
Tel: 701-774-1030
Fax: 701-774-1169

Oklahoma
2836 SE 15th
Oklahoma City, OK 73129
Tel: 405-677-2410
Fax: 405-677-2041

Texas
820 Industrial Blvd.
Bryan, TX 77803
Tel: 979-778-5913
Fax: 979-822-5680

2261 Wolfcamp Circle
Midland, TX 79706
Tel: 432-697-1868
Fax: 432-697-8868

8866 NW Loop 338
Odessa, TX 79764
Tel: 432-368-3801
Fax: 432-368-3803

NW Loop 143, Box 966
Perryton, TX 79070
Tel: 806-435-6801
Fax: 806-435-6803

19685 IH 37 South
San Antonio, TX 78112
Tel: 210-306-3643
Fax: 210-621-9216

620 Superior Rd
White Oak, TX 75693
Tel: 903-297-1082
Fax: 903-297-1099

Global Pumping Unit Parts Center

United States
11510 W Hwy 80 E
Odessa, TX 79765
Tel: 432-563-0598
Fax: 432-561-8590
Pumping Unit Parts and Services